

Installation Manual

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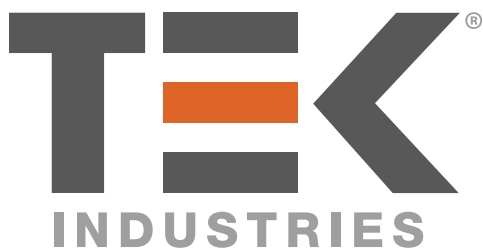
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The ANOMALY® Metal Shake and HURRICANE® Metal Shake panels are designed to provide the decorative properties of traditional wooden shake shingles and asphalt shingles while incorporating the benefits and durability of metal roofing.

Each panel is made with a 26 gauge Zinc-aluminum coated steel core that offers high heat reflectivity and high corrosion resistance in many types of environments. The Al-Zn coated steel core then has an acrylic resin protective coating applied that creates a strong bond between the steel core and the stone coating. Finally the panel is coated with a protective clear acrylic overglaze which increases brightness, bonding strength and assures a long lasting finish.

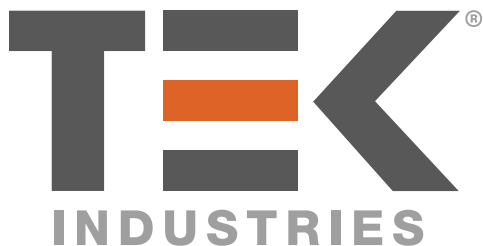
The side, top and bottom overlaps between each panel prevents water leakage. The ridges on the side underlap of each panel stop water from overflowing through the overlap and thus redirecting the water on to the center of the panel towards the eaves.



Care and Recommendations:

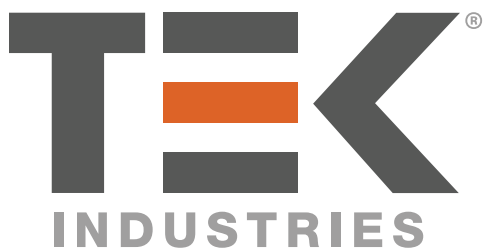
Products should be installed in accordance with the following guidelines established by TEK® Industries:

- Do not use accessories that contain copper or lead with the steel roof system, as they are incompatible metals.
- A slope of 3/12 or more is required to install this product.
- When handling the product, be careful not to deform panels.
- Always wear gloves when working with metallic products.
- When installing TEK® roofing panels, care should be taken to avoid excessive friction between panels. This could damage the durability of the stone coating.
- Immediately after and/or during installation, remove any steel particles that may remain on the panels due to drilling and cutting. These particles will rust and might damage or stain the panels.
- It is recommended that those working on the roof use rubber soled shoes to avoid damaging the product.



TEK Industries assumes no liability for either incorrect installation of its products or personal injury that may occur as a result of installing such products. The installation methods demonstrated are not the only way to install TEK products, but have been developed as a reference guide using acceptable, tested and proven methods. Installers should use their professional judgement at all times and tailor such methods where appropriate to suite each installation of any applicable local building codes or ordinances. Due to the fact that TEK has no control over the actual installation method used, no warranty is expressed or implied relating to installation of TEK products. TEK's liability with respect to TEK products is limited exclusively to its standard written limited lifetime warranty.

It is the responsibility of the installer to adhere to local building codes.



TEK® Maintenance:

- TEK® is designed to withstand most environments, but the product life can be extended with proper maintenance.
- Upon completing the installation, check that the roof surface is clean and free of objects that could damage the coating (metal burrs, screws, wire, sheet metal clippings, etc...)
- Use caution and limit foot traffic on the roof whenever possible. Foam inserts are used to increase walkability.
- It is recommended to clean the roof surface every six months when installed in a highly corrosive environment
- Always carry out any work on the roof deck using all safety measures and wooden planks for weight distribution.

It is important to carefully read each of the recommendations in this installation manual before starting the installation process.

TEK® Industries is not responsible for improper installation or misinterpretation of this manual.

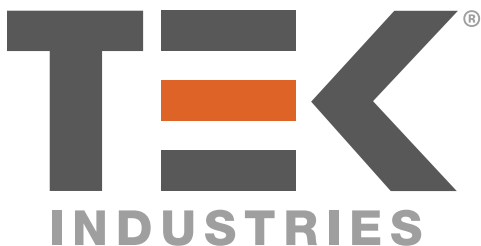
For the most current and up-to-date installation instructions go to www.TEKRoofingSystems.com



General recommendations for transportation, handling, and storage:

Storage Recommendations:

- Store the product in a dry and ventilated area.
- Avoid stocking the product in direct contact with the floor over large periods of time.
- If stored outside: Store product on a firm surface and protect from potential damage. Allow for water to drain off of the panels and protect it from being blown by wind.
- Do not store detergents, solvents, acidic materials, or alkali such as concrete or plaster with TEK® products.
- It is recommended to store products near the place where they will be installed to avoid damage from handling.



General recommendations for installation:

Structure: Installation over existing roof is limited to a maximum of one existing layer of composition shingles, built-up roofing, or roll roofing applied over an existing solid deck. Inspection of existing roof deck must be made prior to the installation of the roof panels.

Decking: The condition of the existing roof deck must be acceptable to receive the roof panels before the roof panel installation proceeds.

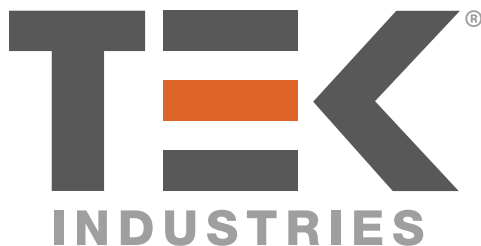
Battens: Are not required. If used, wood battens must be 2"x2" or 1"x2".

Nails should be placed every 6" to 12". **Recommended fasteners for battens: 16D ring shank nail.**

Underlayment: A layer of underlayment over the existing roof covering is not required. A minimum underlayment of #30 felt or synthetic underlayment is required on all new construction and tear-offs. Always check local building codes prior to installation.

Slope: Should not be installed on roofs with roof slope less than 3/12

Sealants: A one-part polyurethane type sealant is recommended.



Roofing Preparation:

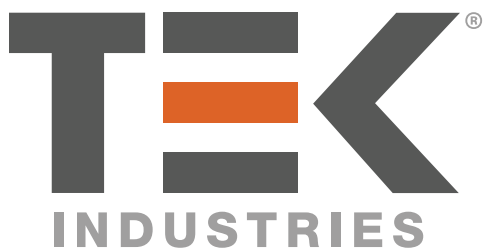
New roof: TEK® panels can be installed over battens or directly to the deck. Prepare the wooden deck to be level and secure. Cut out decking in areas where you plan to install ridge vents and install #30 felt or equivalent synthetic underlayment on the decking. Always check local building codes for additional requirements.

Re-roofing: TEK® panels may be installed over an existing asphalt shingle roof (maximum of 1 layer). Follow the steps below before installing TEK® panels and accessories over shingles:

Step 1: Cut any existing overhang flush with the existing fascia. If necessary, build up the first run at the eave using 1"x4"s, 2"x2"s or foam inserts until the first row is flush with the rest of the roof.

Step 2: (optional) Install a new layer of underlayment over the entire roof area. #30 felt or equivalent synthetic underlayment is recommended. Always check local building codes, additional materials such as ice and water shield might be required for your area.

Step 3: Install TEK® panels following the installation procedure described in this manual. Be sure to use screws or nails that are long enough to correctly fasten the panels and accessories to the deck or battens.



Recommended fasteners for layover: No.10 12x2-1/2" hex head or a hot dip 16D ring shank nail.

Tear-offs: If a complete tear-off is required, make sure to completely remove all pre-existing roofing materials in order to work on a leveled surface. Clean the deck thoroughly and install a layer of underlayment before installing the new product.

Installation:

The panels should be installed left to right and should be fastened to the roof deck with a minimum of 4 No.10 12X 2-1/2" or similar hex head screws or 8D ring shank nails across the back flange. The fasteners are to be placed approximately 16" apart with one fastener placed at point of panel overlapping on the back flange.

The front nose of the panel should be fastened with a minimum of 4 No.10 12X 2-1/2" or similar hex head screws or 8D ring shank nails across the front nose. The fasteners should be placed approximately 16" apart with one fastener placed at point of panel overlapping on front nose of the panel.

Recommended fasteners for direct to deck: No.10 12x2-1/2" hex head or a hot dip 8D ring shank nail.

Refer to figures 1-4 for approximate fastener placement options.

Foam should be inserted into cavity of panel as an option for walkability.

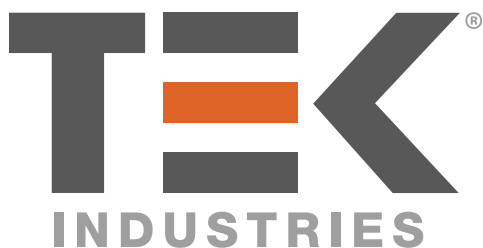
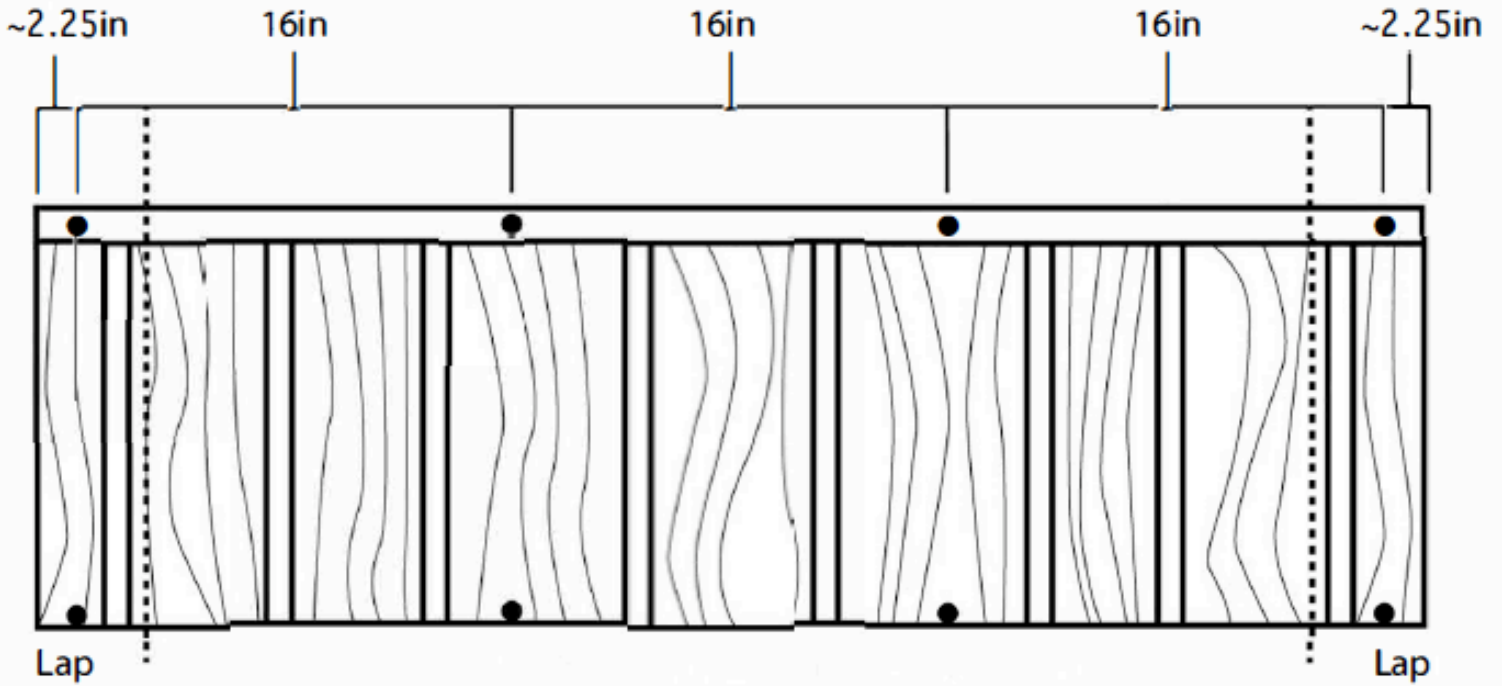


Figure 1



ANOMALY® Metal Shake
HURRICANE® Metal Shake

Actual Length = 52.75"
Actual width = 16.5"
Coverage length = 50.75"
Coverage width = 14.5"
Panels per square = 20

Figure 2

#10 - 12x 2-1/2" HWH wood screw or 8D ring shank nail

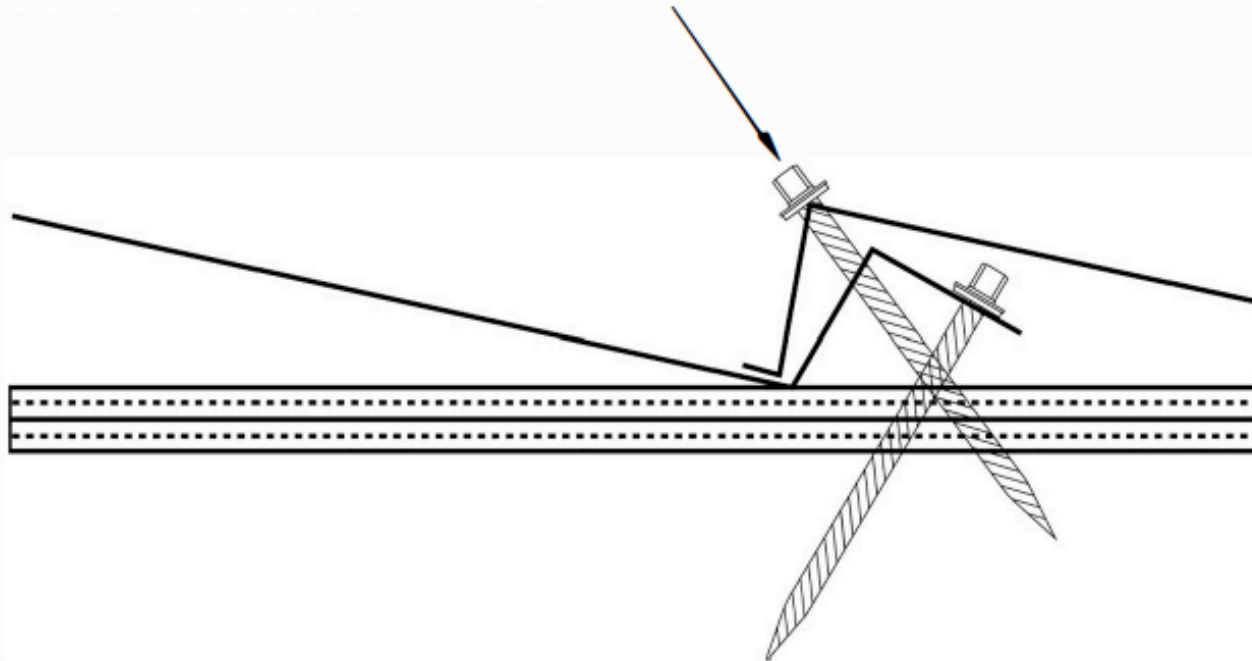


Figure 3

#10 - 12x 2-1/2" HWH wood screw or 8D ring shank nail

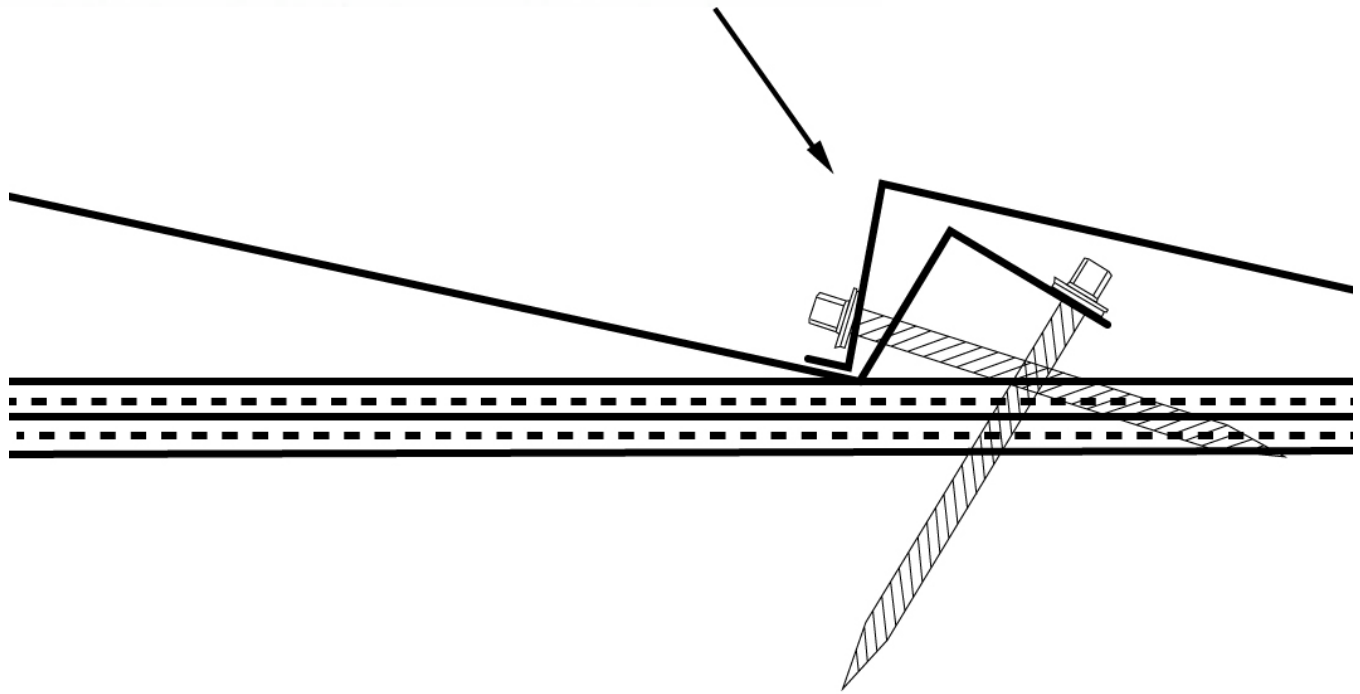
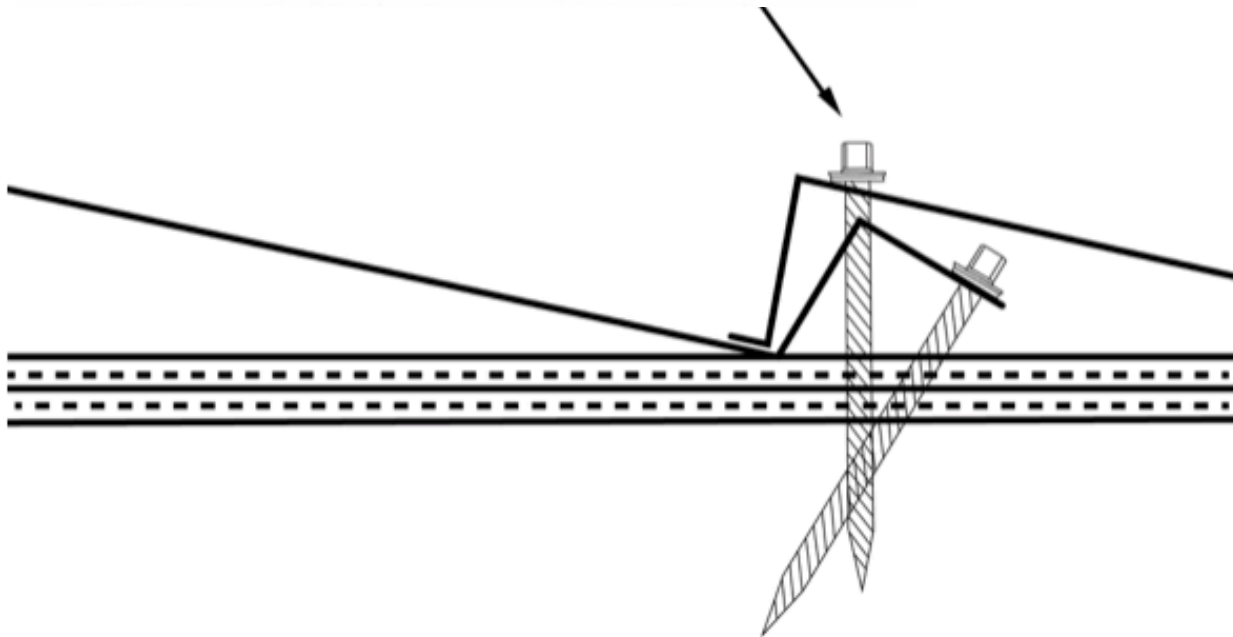


Figure 4

#10 - 12x 2-1/2" HWH wood screw or 8D ring shank nail



INSTALLERS SHOULD ONLY USE THIS ASSEMBLY IF:

- (A) A layer of ice and water shield is installed over 100% of the decking
- OR
- (B) 1 layer of existing roof is already in place.

We recommend using screws with neoprene washers for this assembly